

BOSFLEX DS 9069

DESCRIPTION

BOSFLEX DS 9069 is a single component solvent based multipurpose polyurethane adhesive designed for various application.

Preliminary tests before production are recommended.

PRODUCT SPECIFICATION

TYPE	BOSFLEX DS 9069
APPEARANCE	NCO component
SOLID	Clear to Pale Yellow
VISCOSITY	60 – 62 %
SOLVENT	400 – 1000 cps
STORAGE	Ethyl Acetate
PACKAGING	6 months
	5 Kgs and 25 Kgs

*Ethyl Acetate, MEK are the most suitable solvent for drying. The solvents containing active hydrogen, such as alcohols or amines can react with Bosflex DS 9069 causing inadequate cure.

Pot Life

Pot-life of adhesive is 24 hours at 30% solids in a tightly closed package and 8 hours at 35% solids.

Curing Time

The laminate should be stored at a temperature between 20 and 35° C and humidity between 60 - 90 %. After processing laminate should be stored for a minimum period of 24 hours before further processing.

Unit Cleaning

Alcohol is used for units equipped with rubber rolls. For steel rolls, Ethyl acetate or MEK can be used

Health & Safety

As the adhesive contains di- isocyanates, it is preferable to avoid contact with the skin and with food products. This precaution only applies to non polymerised adhesive, that is, in its delivered state.

Bostik India Private Limited
An Arkema Company
www.bostik.com

Our Authorized Distributors



No 475-F2, Sourabha, Jawaharlal Nehru Road,
BEML 3rd Stage, Opp Sub Register Office, RR Nagar,
Bangalore, Karnataka, India – 560098

Landline : 080-28611303 / 28601393
Phone : +919538101456 / 9538501236

Mail : info@durgamba.co.in
Web: www.durgamba.co.in