



Technical Data Sheet

SYNTHETIC RUBBER ADHESIVE CSR 6800

DESCRIPTION

CSR 6800 is a solvent borne, synthetic rubber based adhesive.

MATERIAL BONDED/APPLICATIONS

CSR 6800 is mainly used in footwear manufacture and upholstery applications. It binds a variety of porous, non-porous surfaces including leather, PVC cloth, natural and synthetic rubbers, hard boards, wood, metal and certain painted surfaces, making it suitable as multipurpose adhesive. It has a good tack opening time.

BINDING INSTRUCTIONS

1. Prepare the surfaces to be bonded in accordance with BOSTIK information sheet on *BOSTIK ADHESIVE FOR THE FOOTWEAR INDUSTRY (SOLE ATTACHING SYSTEMS)*.
2. Applications of adhesives can be carried out by brush, scraper or press equipment.
3. Allow adequate drying time. Bring the two surfaces together using as much pressure as possible.

TYPICAL ADHESIVE CHARACTERISTICS:

Physical form	:	Mobile brushable liquid
Color	:	Dark brown
Odor	:	Predominantly hydrocarbon
Chemical type	:	Polychloroprene rubber/synthetic resin based solution
Solvent	:	Mixture of various hydrocarbon solvents
Viscosity	:	23+/-1 poise
Solids content	:	21% approx.
Specific gravity	:	0.84 approx.
Flammability	:	Highly inflammable
Packaging	:	1ltr, 5 ltrs & 25 ltrs

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STORAGE:

Store under dry conditions and in shade and away from any direct sunlight.

SHELF LIFE

One year from the date of manufacture under the recommended conditions of storage.

MATERIAL SAFETY DATA

Material safety data sheet will be available on request.

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